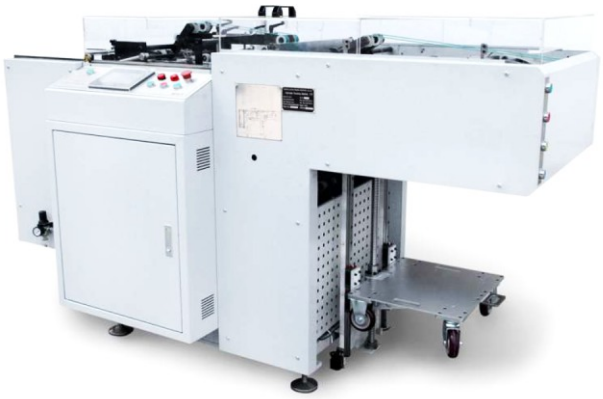
Automatic Punching Machine



AP 400A

Automatic Punching Machine with High Pile



AP 400C

Automatic Punching Machine with Conveyor

AP400 punching machine is high speed paper punching machine. It is mainly used in the production of desk calendars, wall calendars, notebooks, exercise books, etc.

Key Features

- High-speed automatic punching machine will cycle up to 100 strokes per minute. Reach the production efficiency of German machines.
- Can punch a variety of hole patterns. Different punching dies can be offered to meet customer's requirements.
- Can also punch perforated holes for easy tear off.
- Paper margins are easily adjustable by operators.
- There are two delivery options: High pile reception or conveyor (optional).
- Central lubrication system for easy maintenance.





Mould No.	Pitch	Punching Hole	Pitch (mm)	HoleSize	Pins	WireSize
HF301	3:1		8.47	4x4	71	3/16~9/16
HF302	3:1		8.47	4.5x4	71	3/16~9/16
HF303	3:1		8.47	4.2x4.2	71	3/16~9/16
HT501	3:1		8.47	4x3	71	spiral
HO401	3:1		8.47	φ5	71	3/16~9/16
HF304	3:1		8.47	5x5	71	7/16~9/16
HF305	2:1		12.7	4x4	47	1/4~9/16"
HF306	2:1		12.7	4.5x4	47	1/4~9/16"
HF307	2:1		12.7	4.2x4.2	47	1/4~9/16"
HF308	2:1		12.7	6x6	47	5/8~1+1/2
HO402	2:1		12.7	φ5	47	5/8~3/4"
HF309	2:1		12.7	4x4.5	47	5/16~5/8"
HT503	4:1		6.35	4x3	94	Spiral
HO403	4:1		6.35	φ3.5	94	Spiral
HF310	12.7		12.7	3x8	47	Comb

Specification

Max. paper size	420 x 420 mm
Min. paper size	140 x 140 mm
Max. paper thickness	1.5 mm
Max. cycle speed	100 times/min
Suitable paper	60 - 200gsm
Power supply	380V/3Ph/50Hz/3kW
Dimensions	With high pile reception unit 2200 x 1000 x 1300 mm / With conveyor 2200 x 1600 x 1300 mm
Net weight	720 kgs
Air compressor	0.37kW
Compressed air pressure (optional)	3~6 bar